

ADI Solutions for Industrial Equipment Battery Charging

2023/5/9

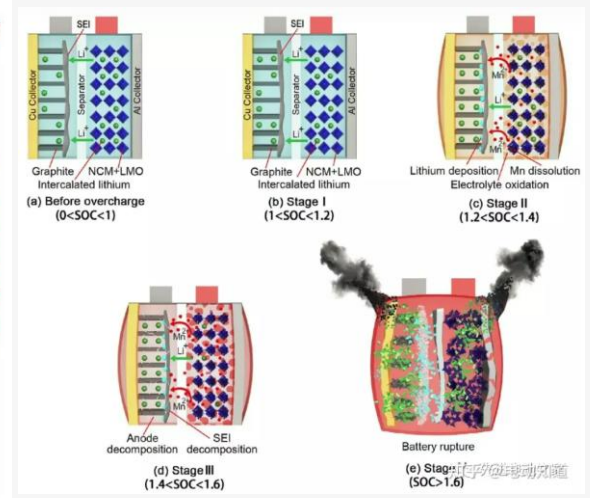
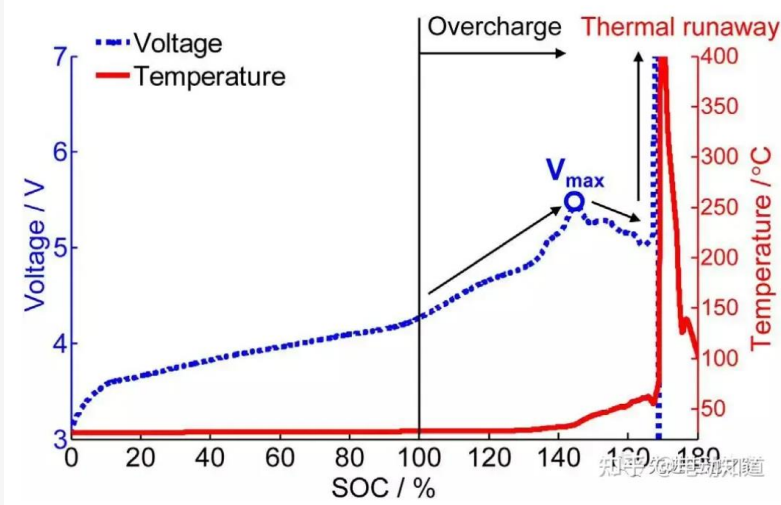
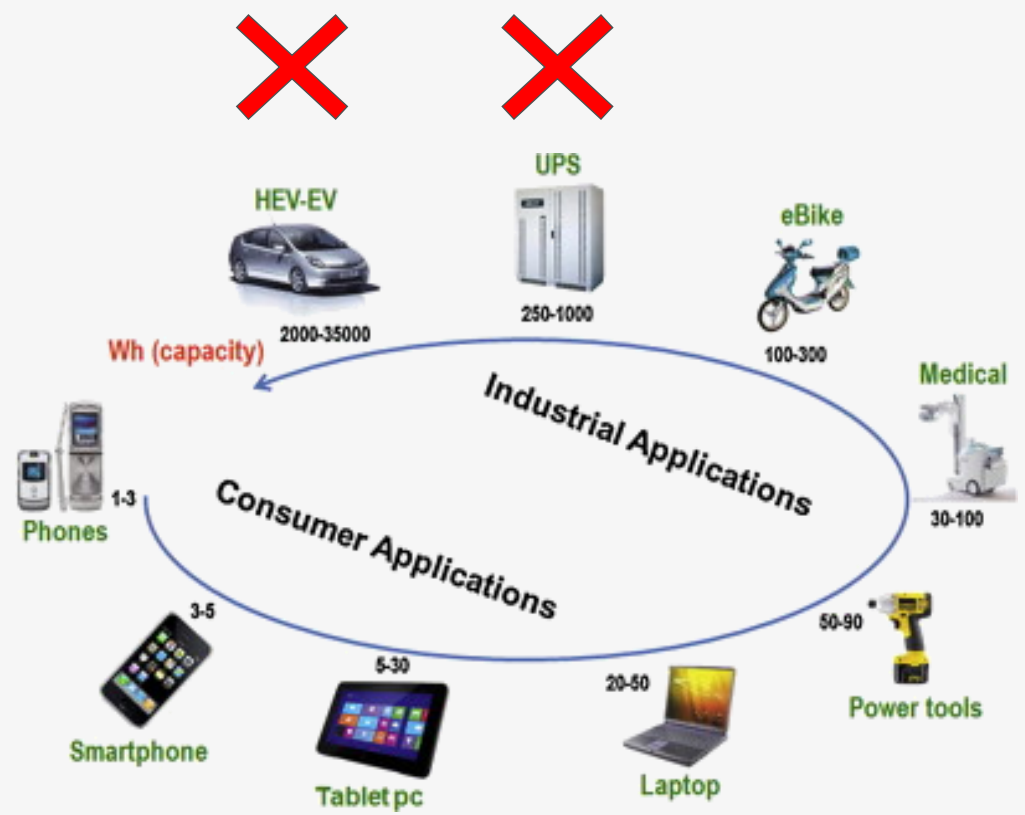
DFAE: Boris Wang

Macnica Cytech

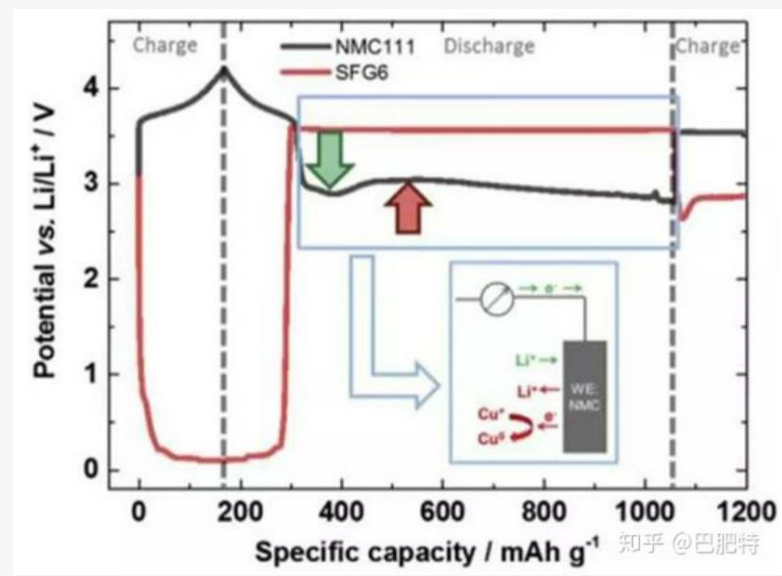
Co.Tomorrowing
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Battery Applications



锂电池的过充 (热失效)



锂电池的过放

Battery Chemistries Pros/Cons

- **Li-Ion/Li-polymer:** High cycle count, high specific energy. Needs protection circuitry and handling care.
- **Pb Acid:** Very Mature, rugged, economical. Low specific energy, limited cycle count, lead is toxic
- **NiCd:** Long service life, well understood, high discharge currents, extreme temperatures, rugged, ultra-fast charging with minimal stress. Not environmentally friendly
- **NiMH:** Replaces NiCd with only mildly toxic metals, higher specific energy, many medical, industrial and consumer applications. Low cell voltage, high self-discharge.
- **LiFePO4:** High charge/discharge rate, very high cycle count. Lower specific energy, lower charge voltage vs. Li-Ion

Specifications	Lead Acid	NiCd	NiMH	Li-ion ¹		
				Cobalt	Manganese	Phosphate
Specific energy (Wh/kg)	30–50	45–80	60–120	150–250	100–150	90–120
Internal resistance	Very Low	Very low	Low	Moderate	Low	Very low
Cycle life ² (80% DoD)	200–300	1,000 ³	300–500 ³	500–1,000	500–1,000	1,000–2,000
Charge time ⁴	8–16h	1–2h	2–4h	2–4h	1–2h	1–2h
Overcharge tolerance	High	Moderate	Low	Low. No trickle charge		
Self-discharge/month (room temp)	5%	20% ⁵	30% ⁵	<5% Protection circuit consumes 3%/month		
Cell voltage (nominal)	2V	1.2V ⁶	1.2V ⁶	3.6V ⁷	3.7V ⁷	3.2–3.3V
Charge cutoff voltage (V/cell)	2.40 Float 2.25	Full charge detection by voltage signature		4.20 typical Some go to higher V		3.60
Discharge cutoff voltage (V/cell, 1C)	1.75V	1.00V		2.50–3.00V		2.50V
Peak load current Best result	5C ⁸ 0.2C	20C 1C	5C 0.5C	2C <1C	>30C <10C	>30C <10C
Charge temperature	–20 to 50°C (–4 to 122°F)	0 to 45°C (32 to 113°F)		0 to 45°C ⁹ (32 to 113°F)		
Discharge temperature	–20 to 50°C (–4 to °F)	–20 to 65°C (–4 to 49°F)		–20 to 60°C (–4 to 140°F)		
Maintenance requirement	3–6 months ¹⁰ (topping chg.)	Full discharge every 90 days when in full use		Maintenance-free		
Safety requirements	Thermally stable	Thermally stable, fuse protection		Protection circuit mandatory ¹¹		
In use since	Late 1800s	1950	1990	1991	1996	1999
Toxicity	Very high	Very high	Low	Low		
Coulombic efficiency ¹²	~90%	~70% slow charge ~90% fast charge		99%		
Cost	Low	Moderate		High ¹³		

Battery Charging Terminology

➤ C-rate:

- The capacity of a battery is commonly rated at 1C, meaning a fully charged battery rated at 1Ah should provide 1A for one hour. 1C charge rate means charging at a current equal to the battery's capacity rating in Amp*hours

➤ CC/CV:

- Constant Current / Constant Voltage charging method - used for most battery chemistries

➤ Termination:

- Continuous charging of many chemistries shortens battery life (or worse...). Criteria for terminating a charge cycle depends on Battery chemistry:
 - C/x charge current reduction
 - Safety timer
 - dV/dt (Rate of Change in Bat Voltage)
 - dT/dt (Rate of Change of Bat Temperature)

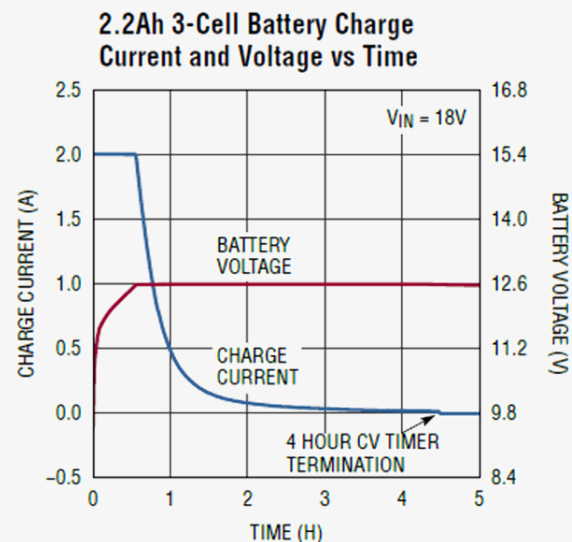
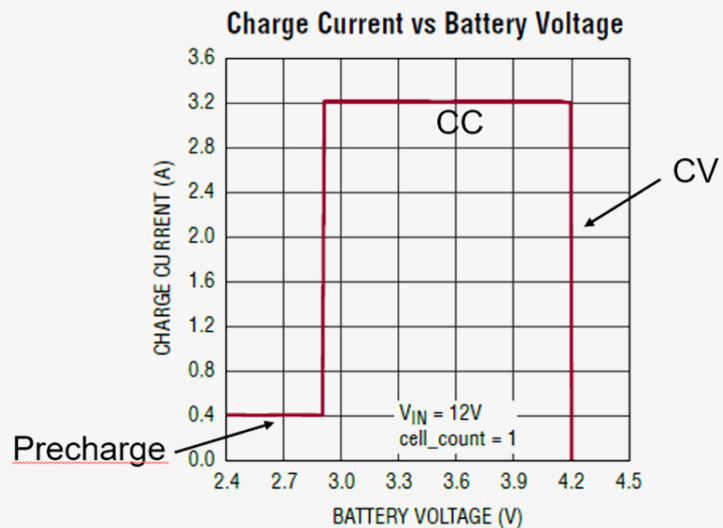
➤ Precharge:

- Trickle charge depleted batteries until VBAT exceeds minimum threshold

➤ Recharge:

- Initiate new charge cycle when VBAT drops below recharge threshold
- Compensate for self-discharge

Charge Cycle Examples



锂电池举例

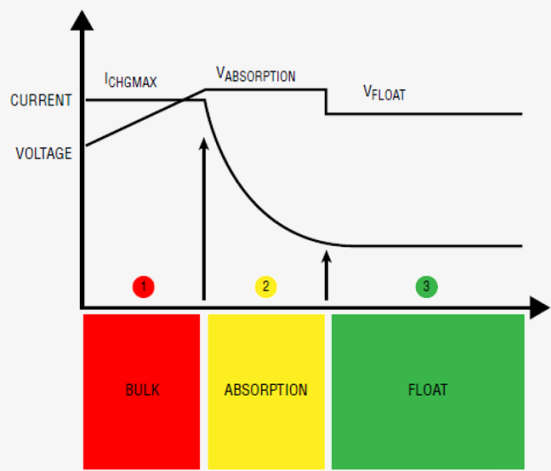


Figure 2. 3-Stage Charge Cycle

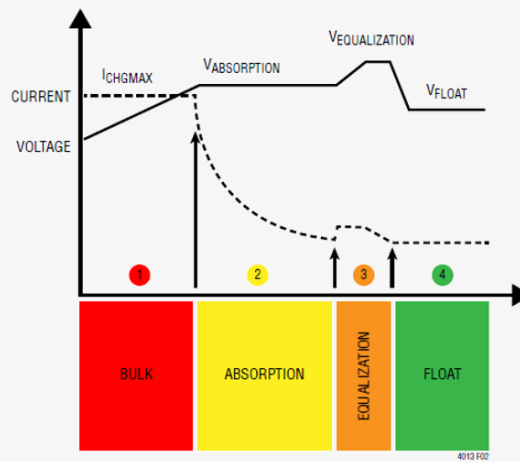
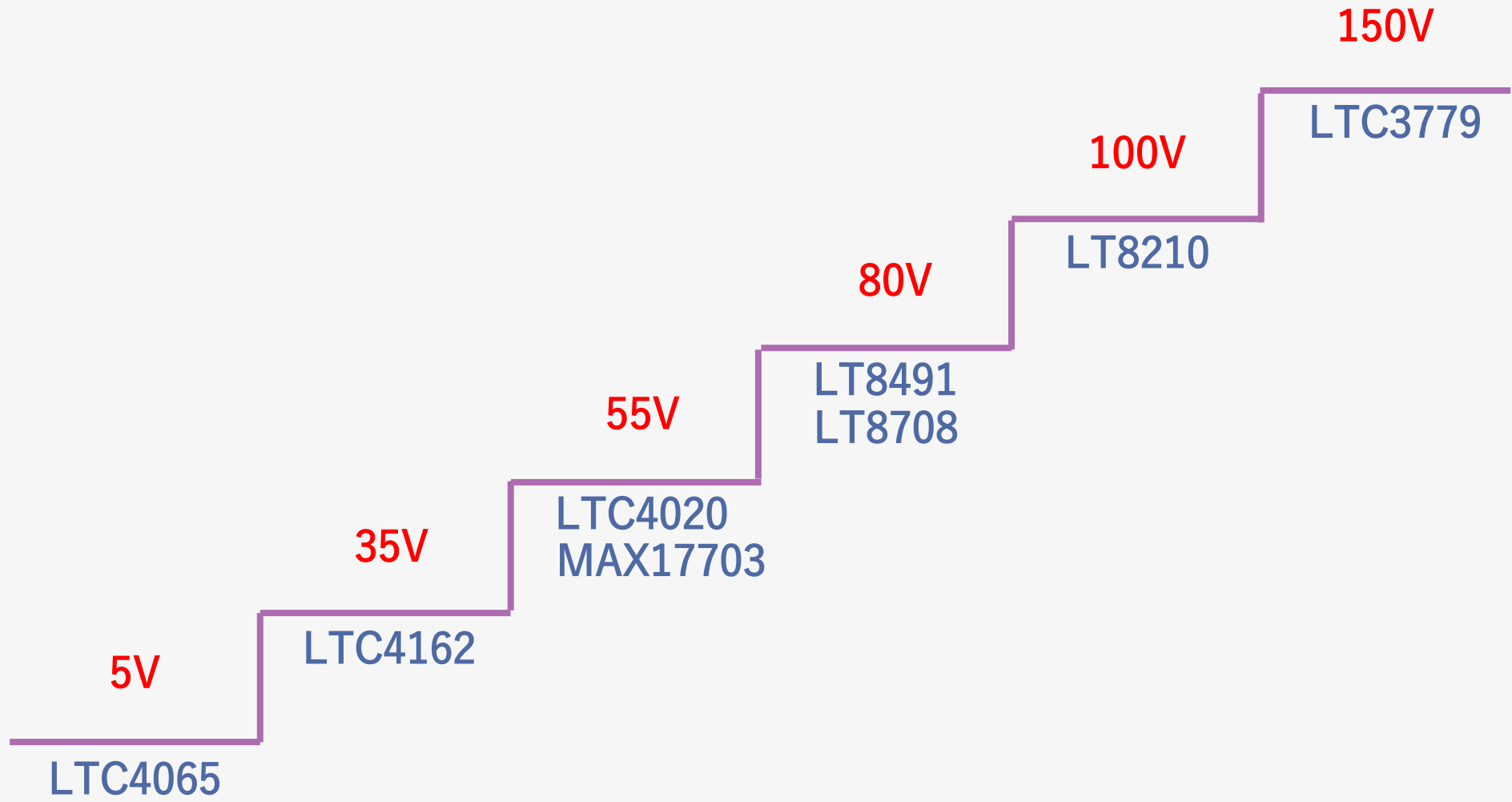


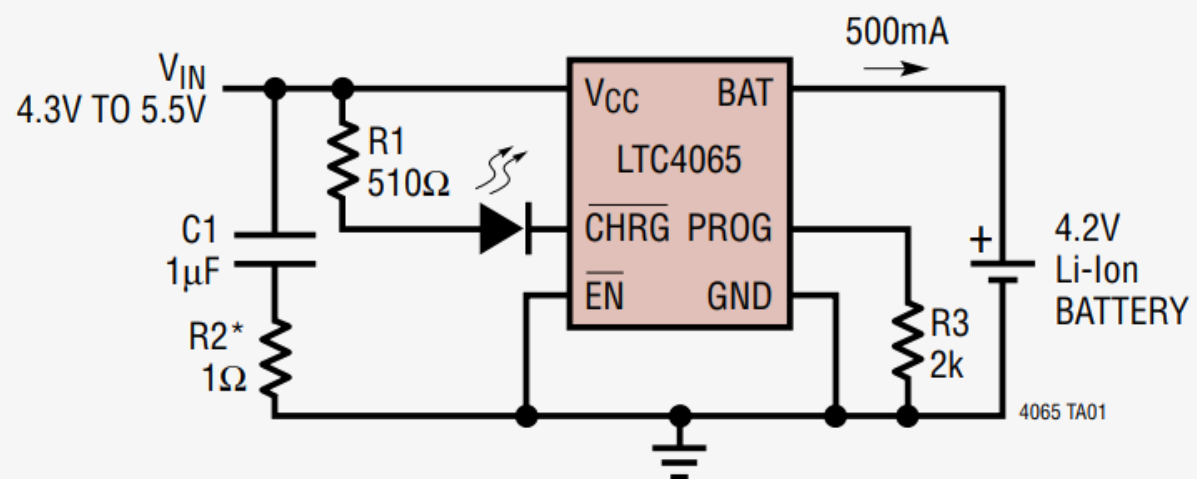
Figure 3. 4-Stage Charge Cycle

铅酸电池举例

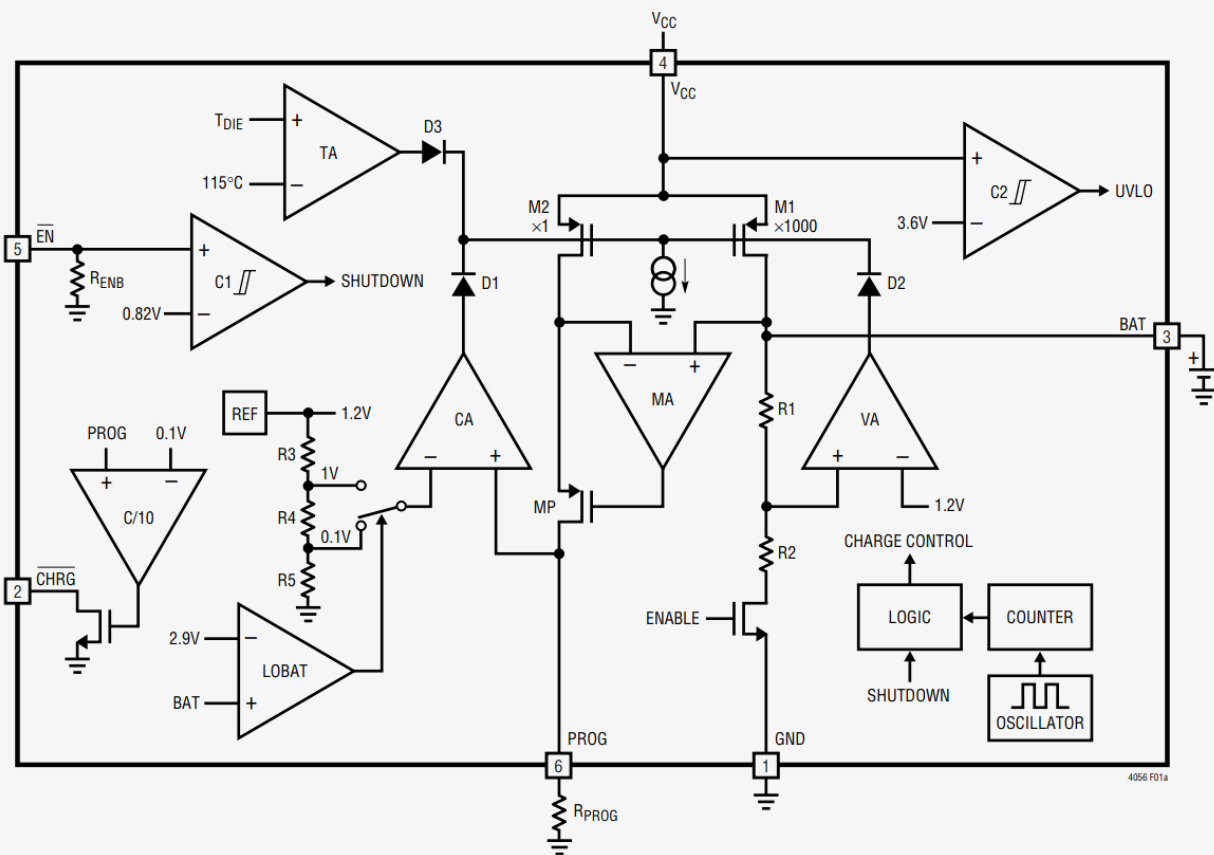
Agenda



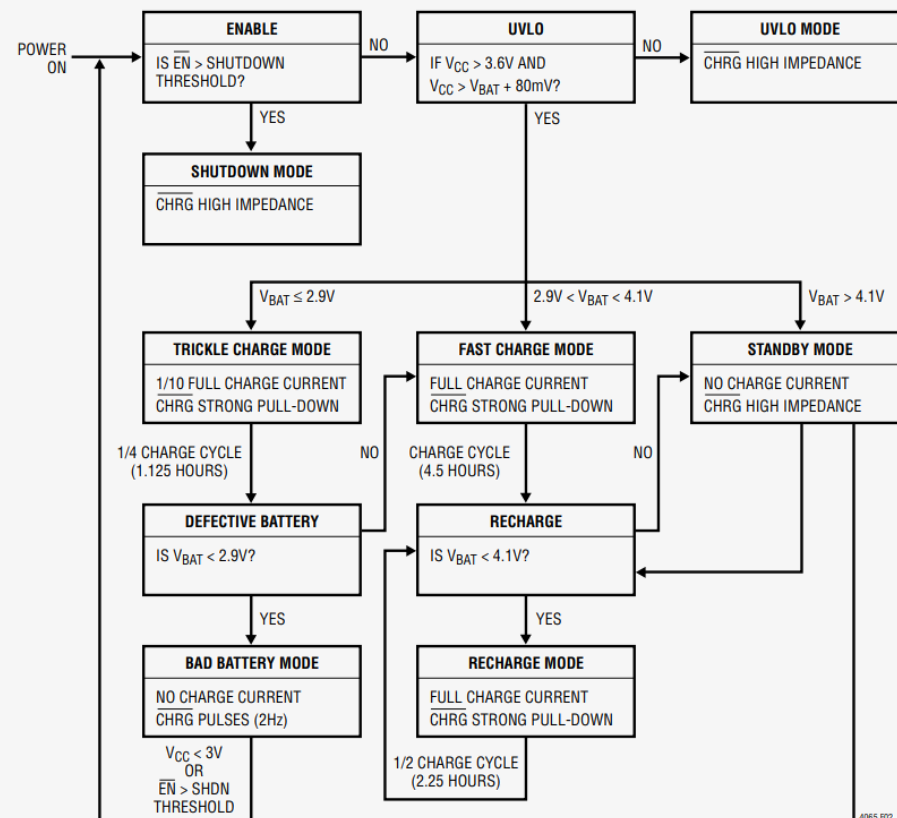
LTC4065 1S Linear Charger



LTC4065 1S Linear Charger

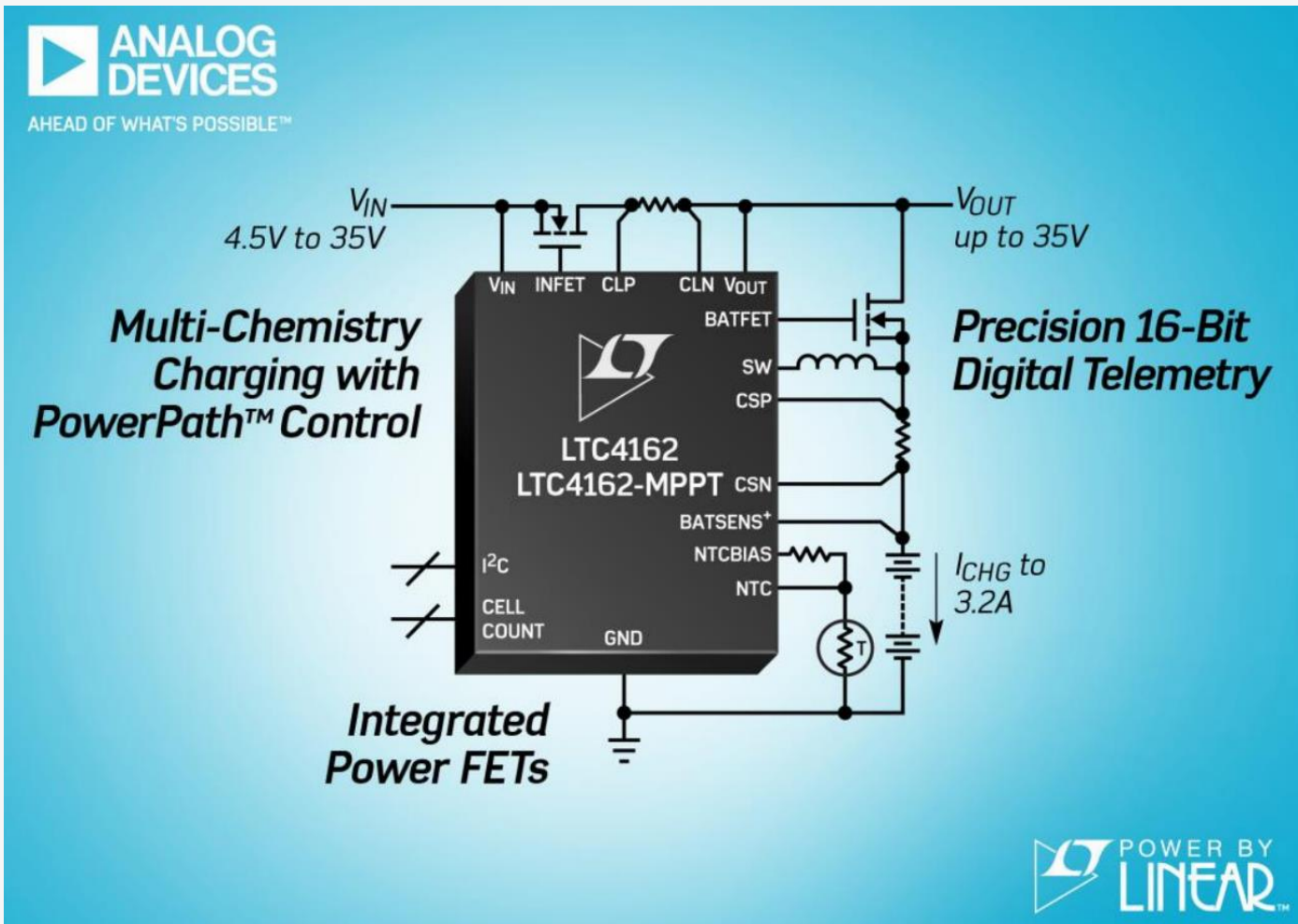


内部结构

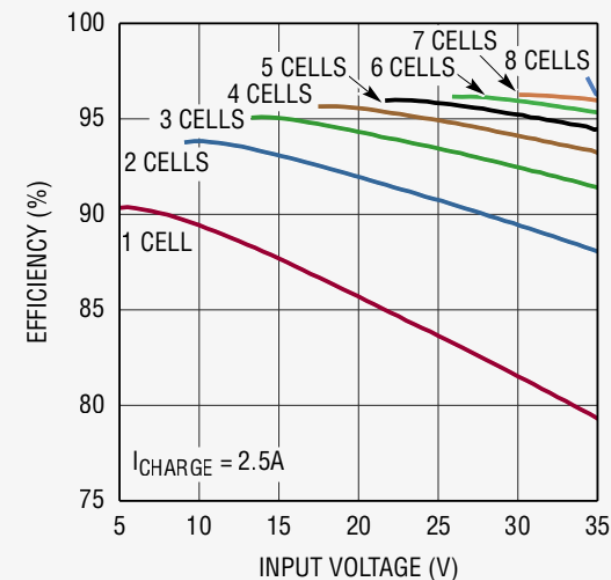


充电算法

LTC4162 35V buck ---- PowerPath + IIC + MPPT

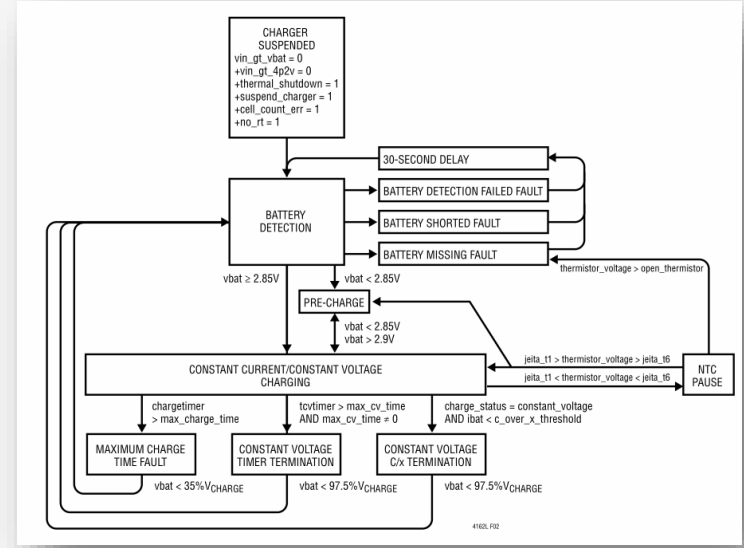
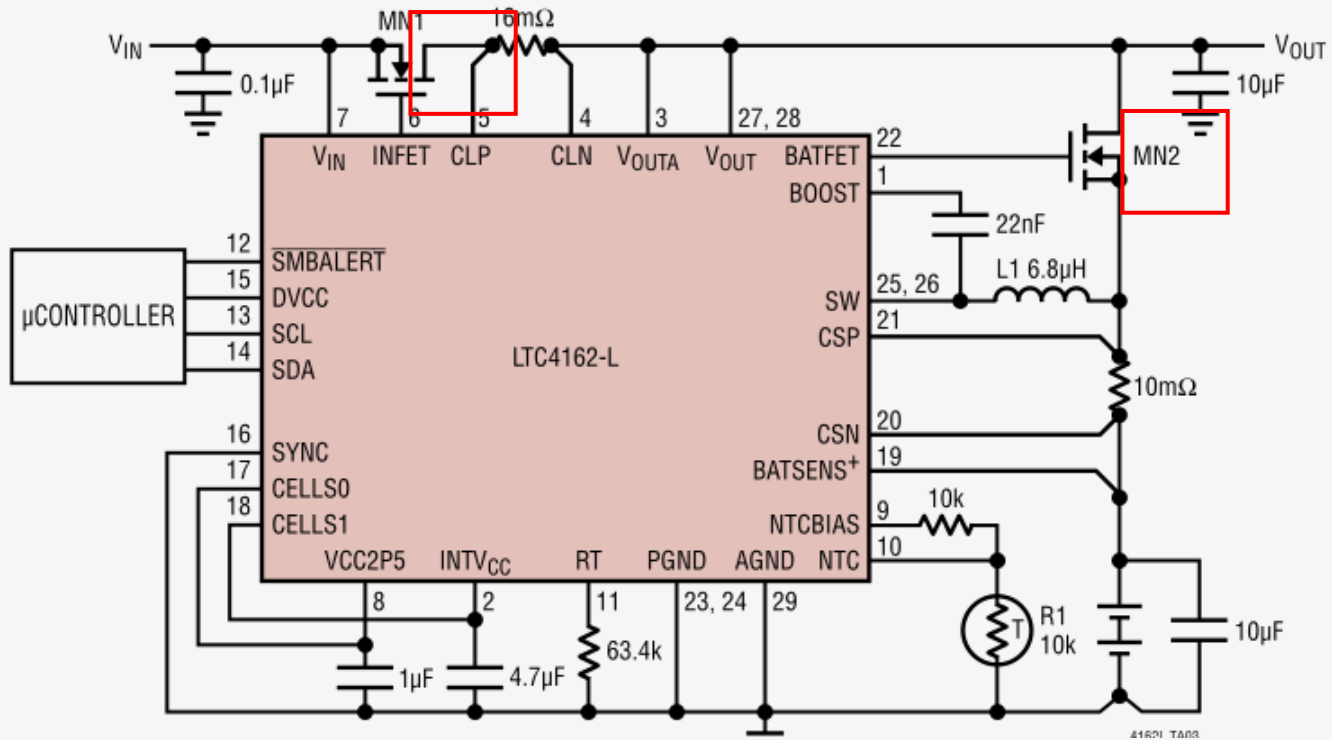


Charging Efficiency vs Input Voltage by Cell Count

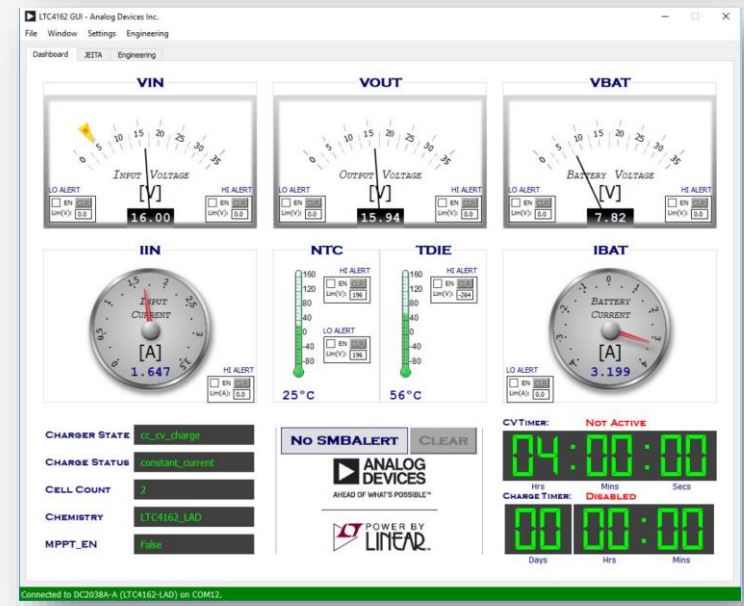


LTC4162 35V buck ---- PowerPath + IIC + MPPT

9V to 35V 2-Cell 3.2A Charger with PowerPath and 2A Input Limit

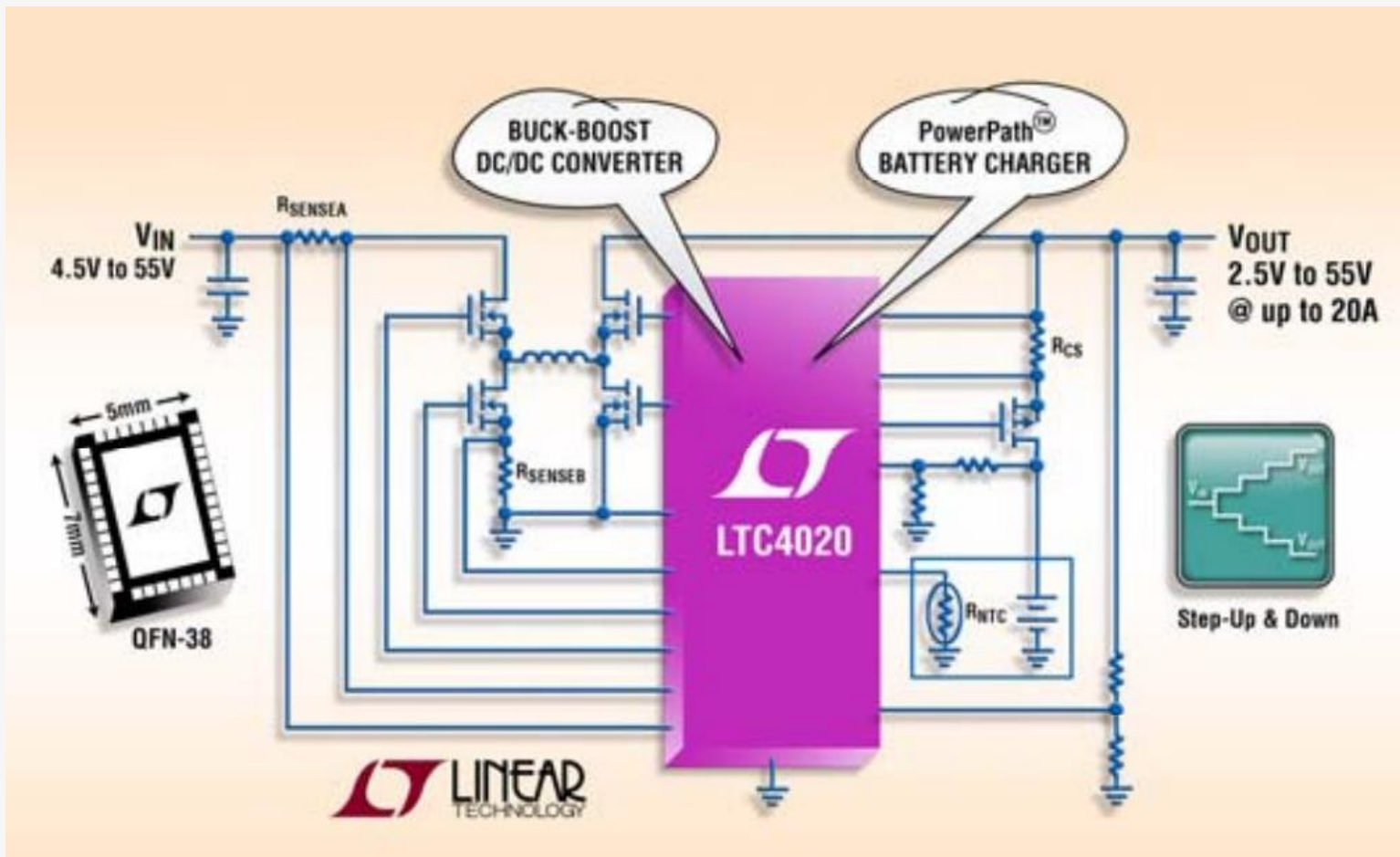


充电算法

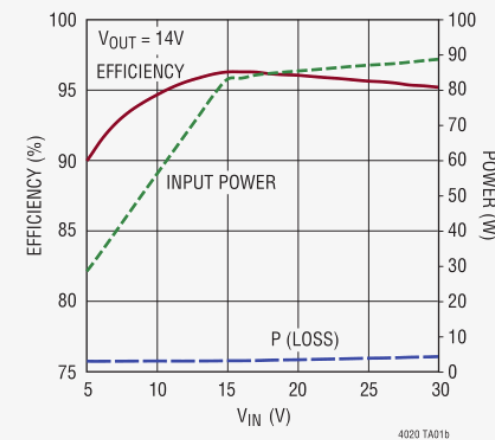


全参数监控

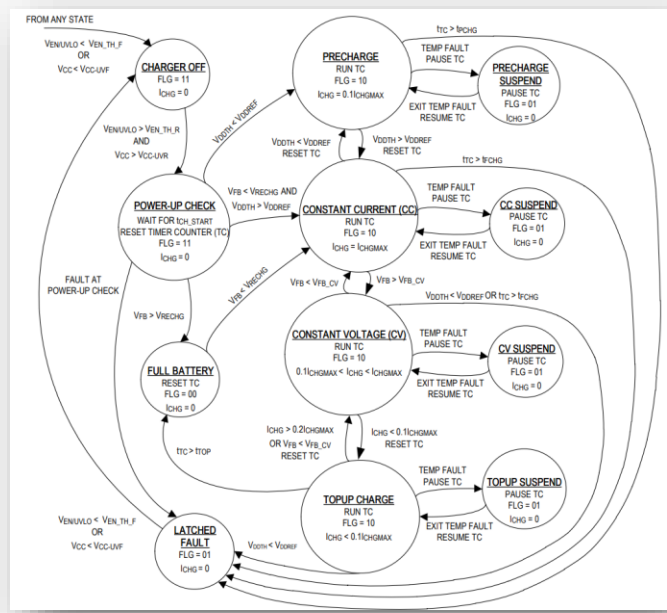
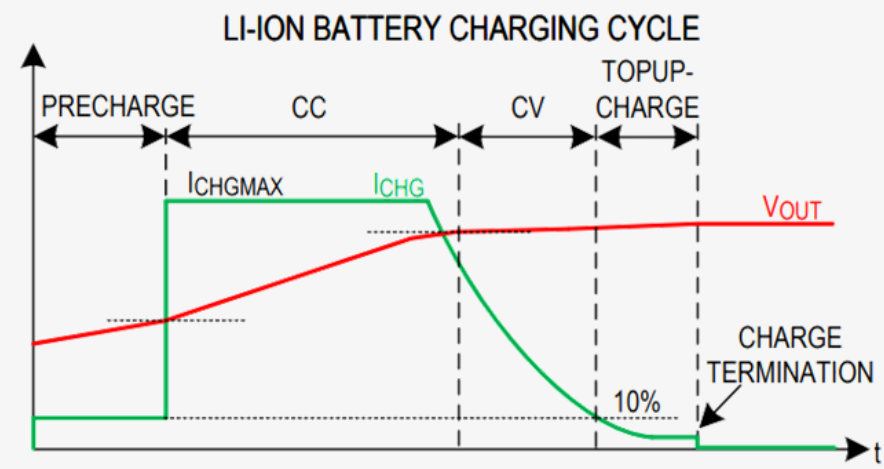
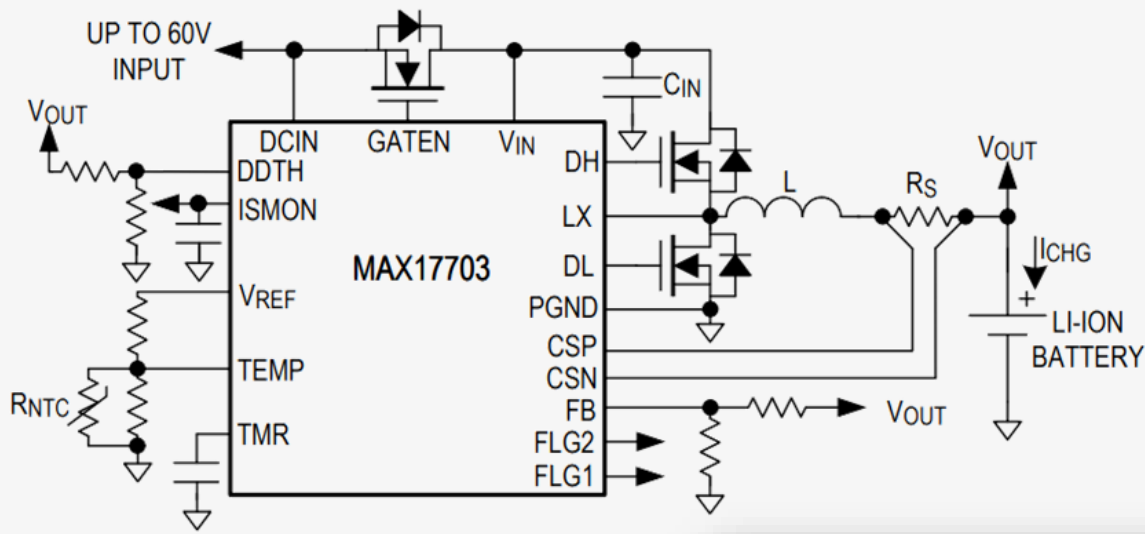
LTC4020 55V buck-boost ---- PowerPath + ChargeControl



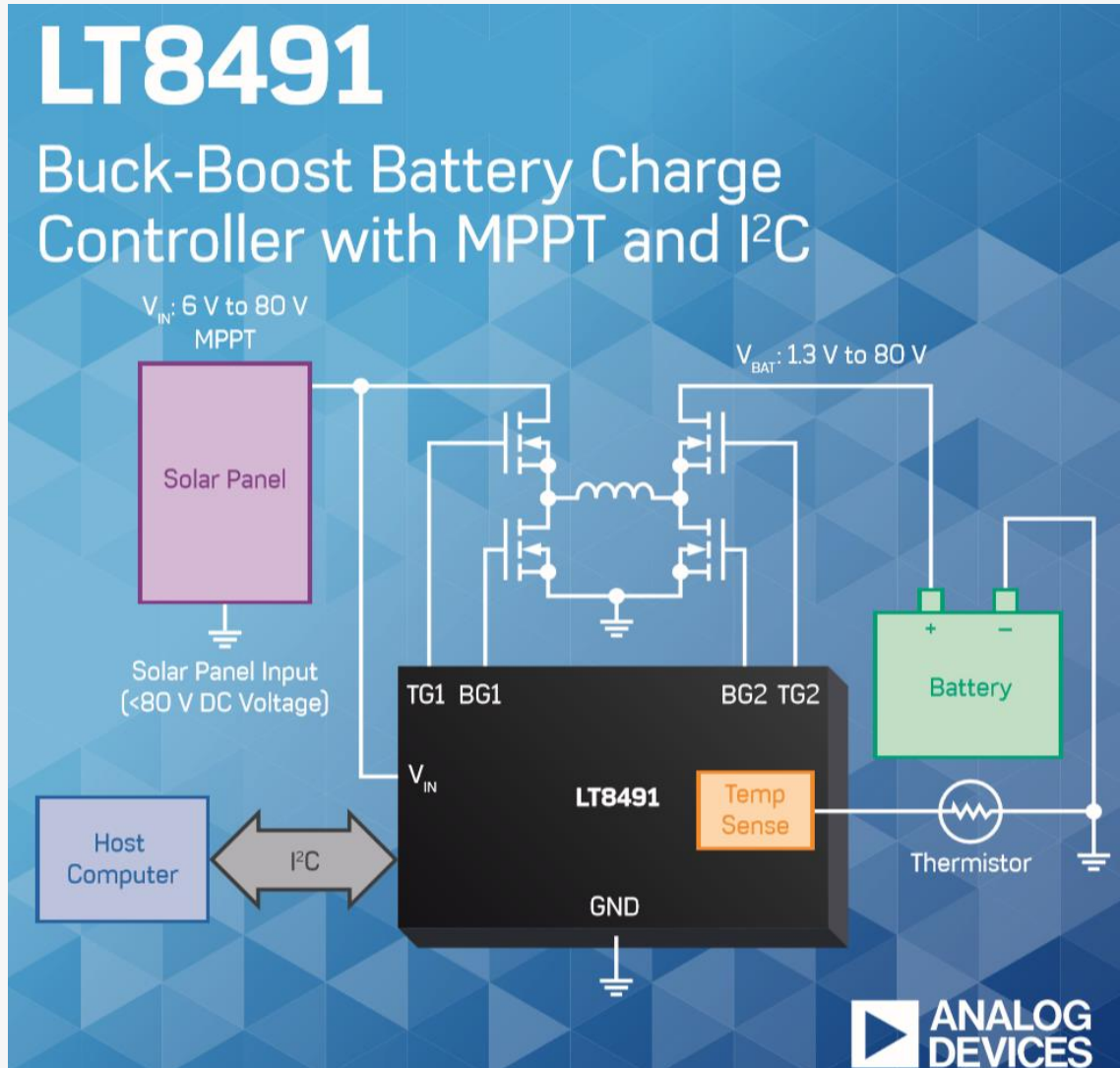
5V to 30V 6-Cell Lead-Acid Supply/Charger
Maximum Power Efficiency vs V_{IN}
(Application Circuit on Page 37)



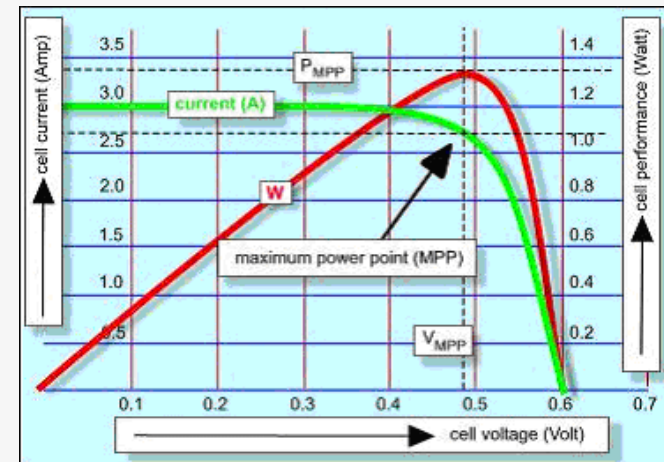
MAX17703 60V buck ---- Cost-Effective



LT8491 80V buck-boost ---- MPPT + IIC

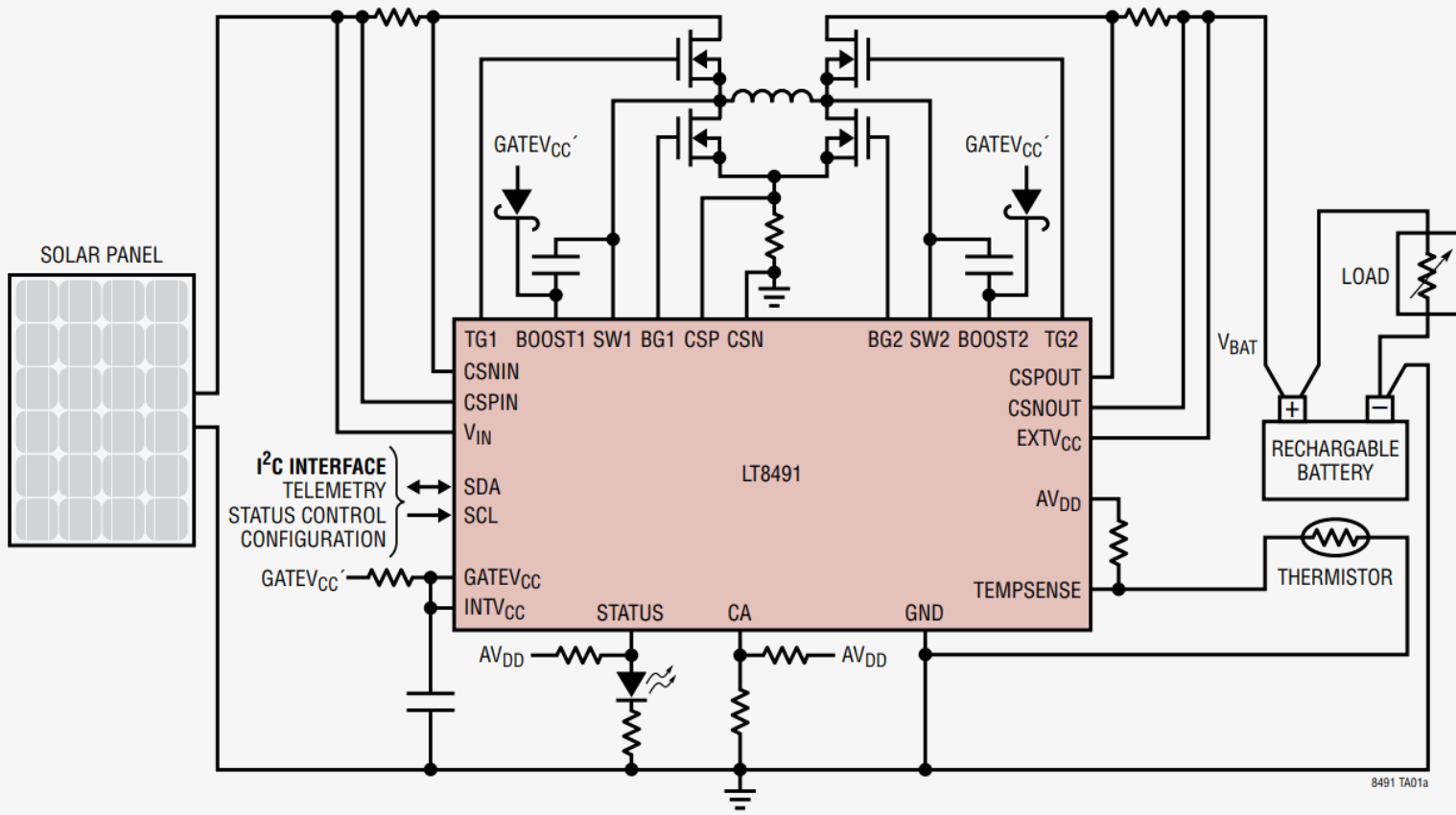


MPPT Technology

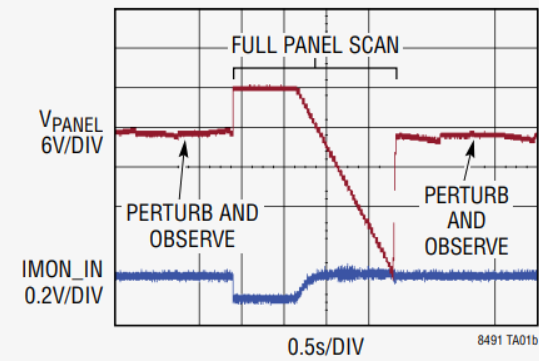


LT8491 80V buck-boost ---- MPPT + IIC

Simplified Solar Powered Battery Charger Schematic



Maximum Power Point Tracking



LT8491 Address: Address 1 0x10

VOLTAGE	CURRENT	POWER	TEMP
TELE_VIN 0	TELE_IIN 0.567	TELE_PIN 10.14	TELE_TBAT 42.5
TELE_VINR 17.73	TELE_IOUT 0.401	TELE_POUT 9.44	
TELE_VBAT 23.56		TELE_EFF 93.09	

STATUS

STAT_CHARGER 0x4F: No Fault, Telemetry Active, Stage 1, Charging, > C/10, Charge Logic On

STAT_SYSTEM 0x24: Boot Success, Boot CRC Good, SWENO SET, Not Busy

STAT_SUPPLY 0x03: VIN Good, Solar Mode, P_O

STAT_TSx_REMAIN (minutes): S0->0, S1->0, S2->0, S3->0

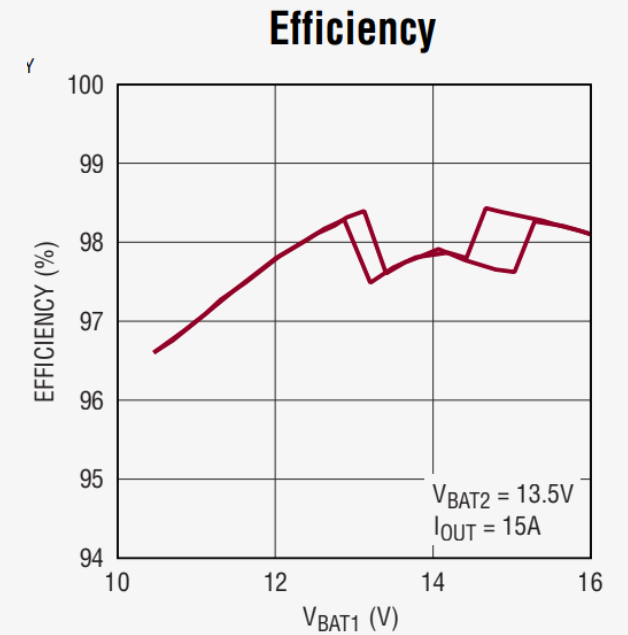
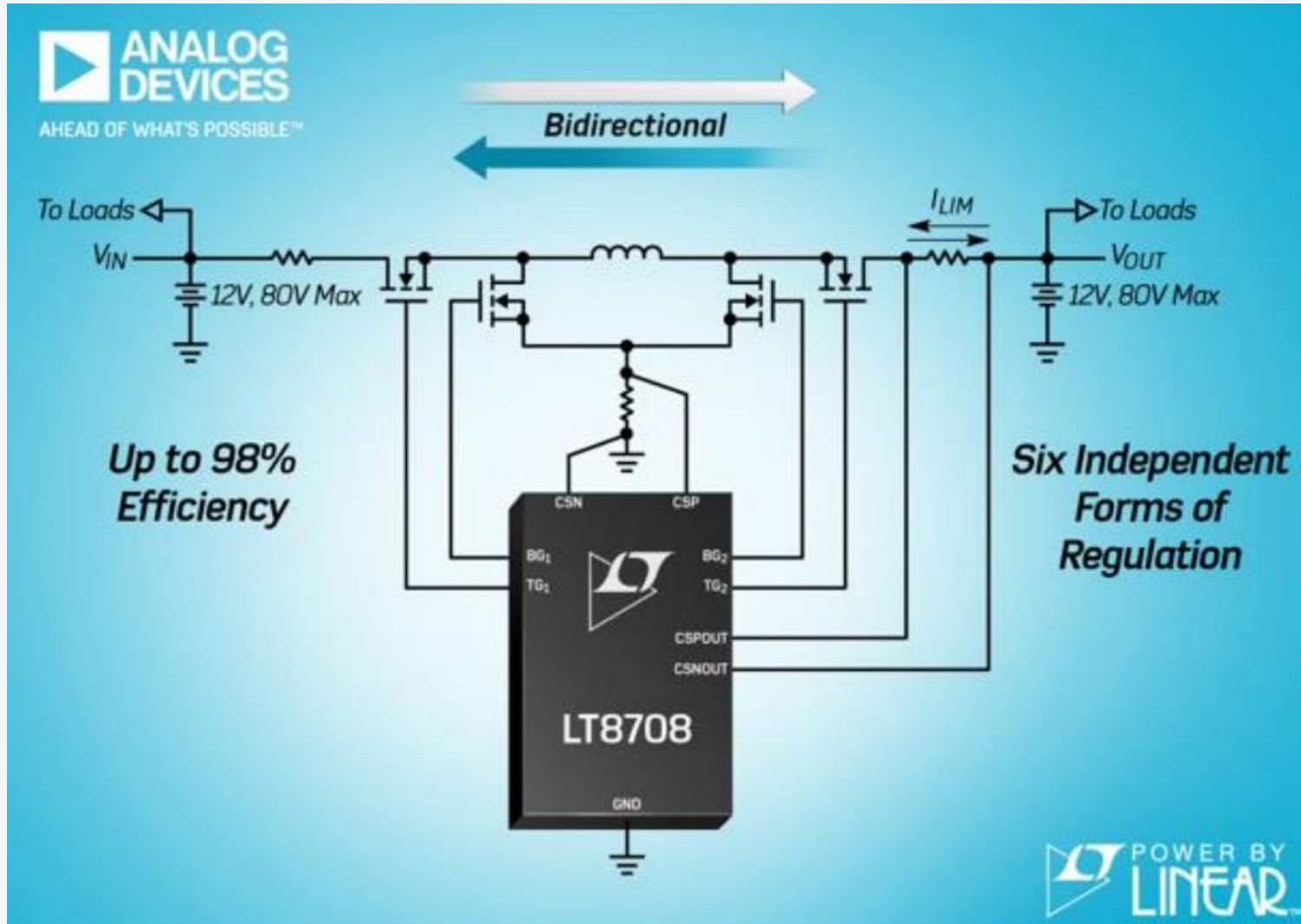
FAULT

STAT_CHRG_FAULTS 0x00

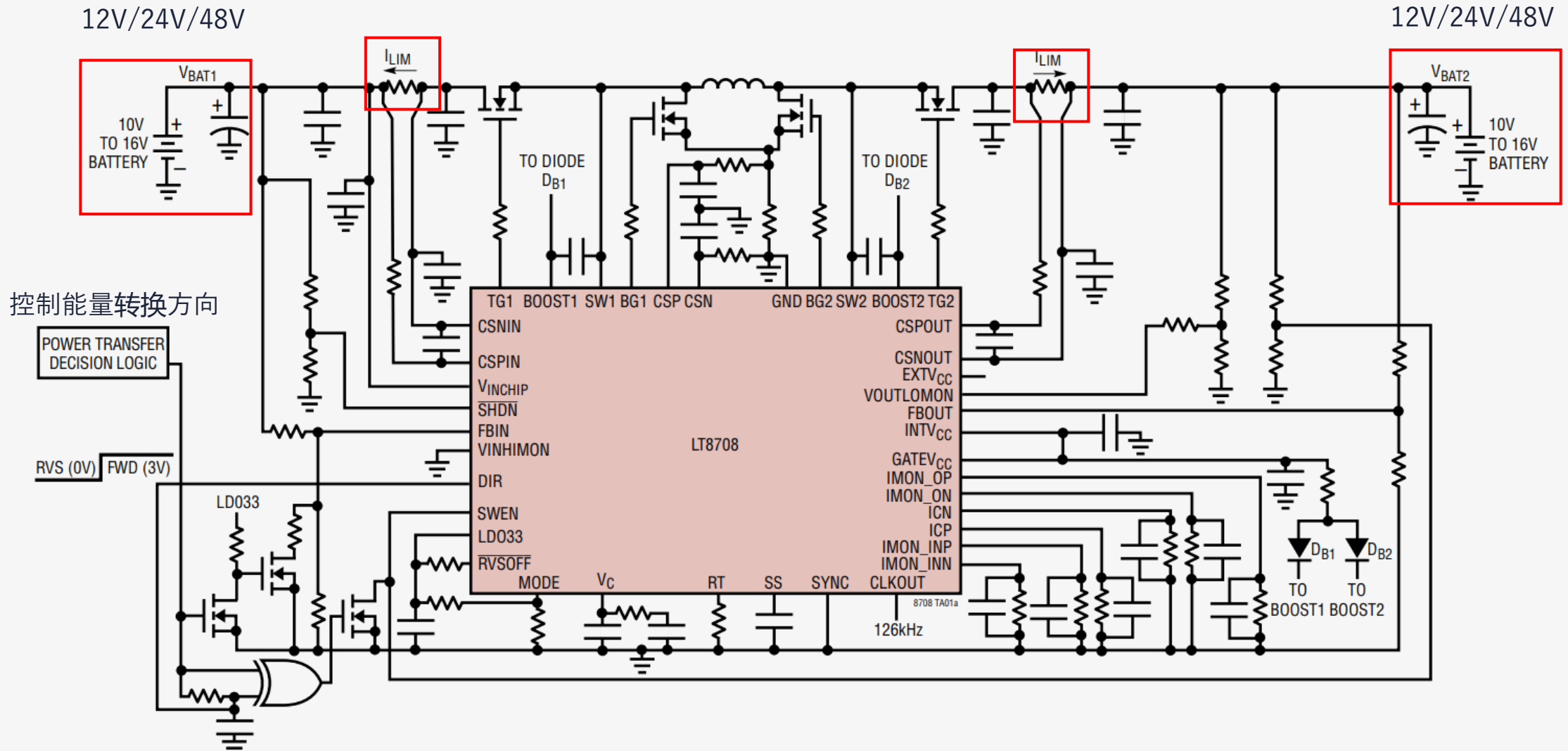
One Shot | Poll

全参数监控

LT8708 80V buck-boost ---- Bidirectional



LT8708 80V buck-boost ---- Bidirectional



12V/24V/48V

12V/24V/48V

控制能量转换方向

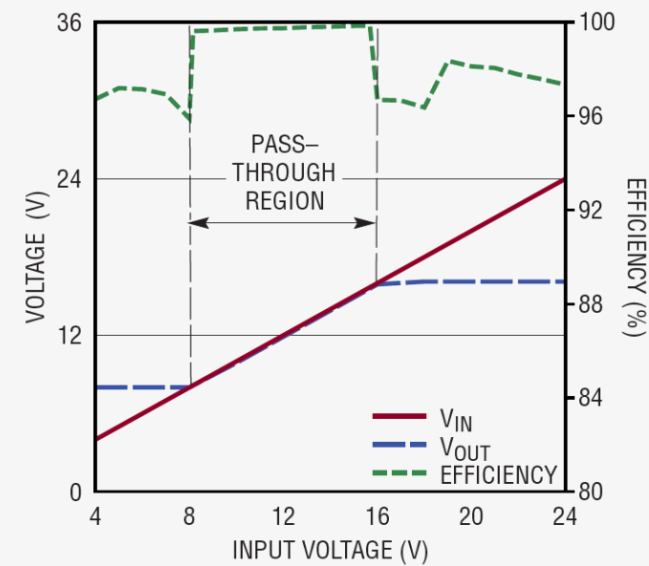
POWER TRANSFER
DECISION LOGIC

RVS (0V) FWD (3V)

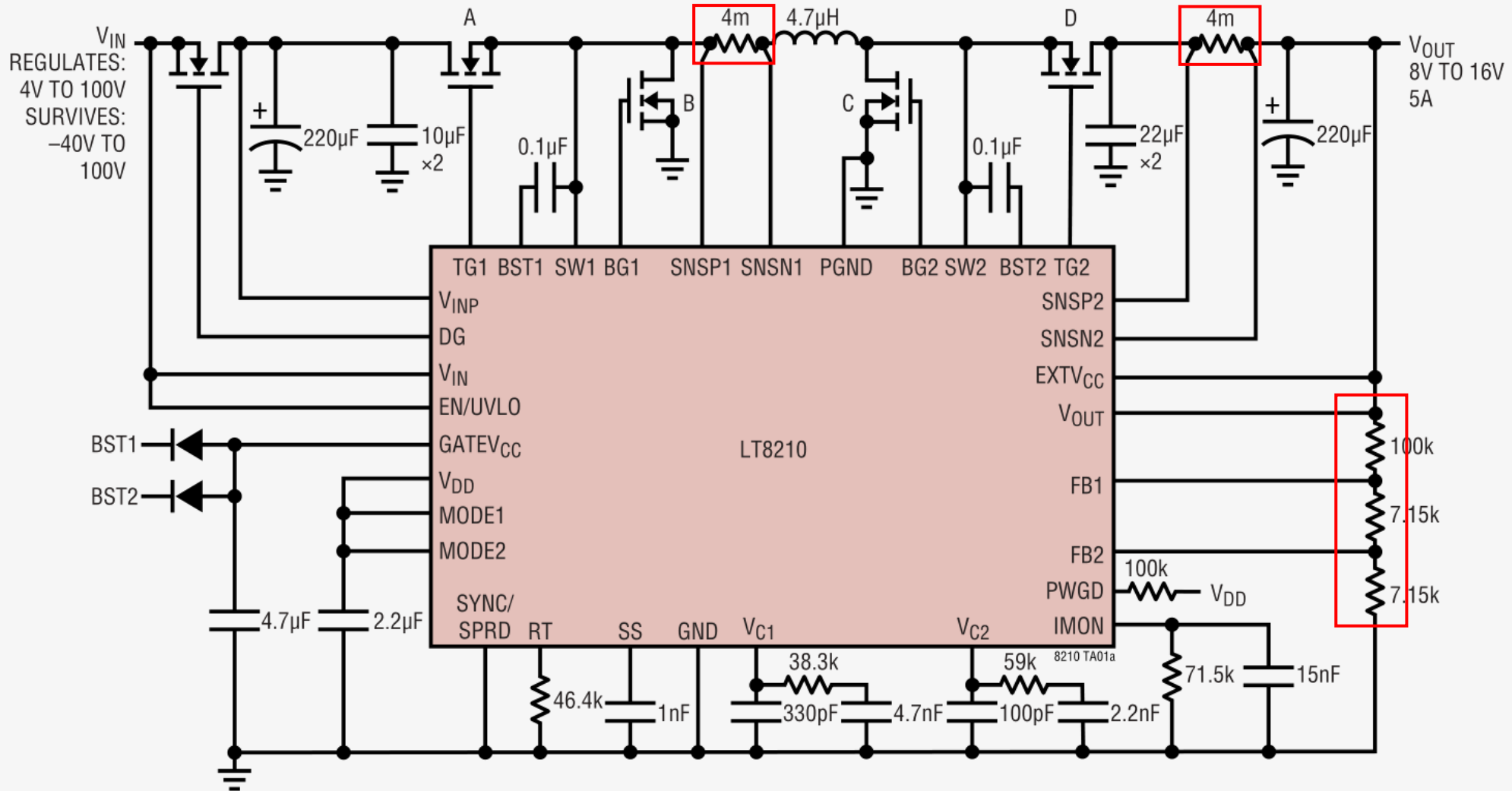
LT8210 100V buck-boost ---- Pass-Thru



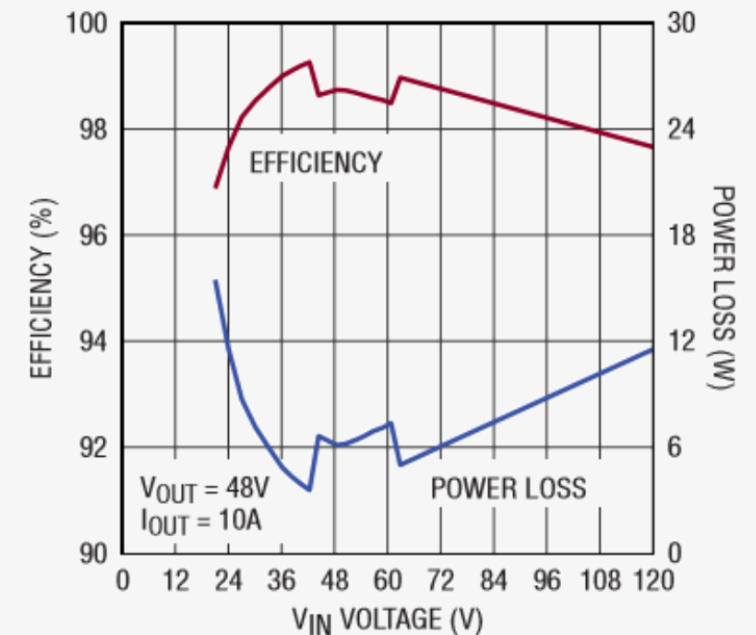
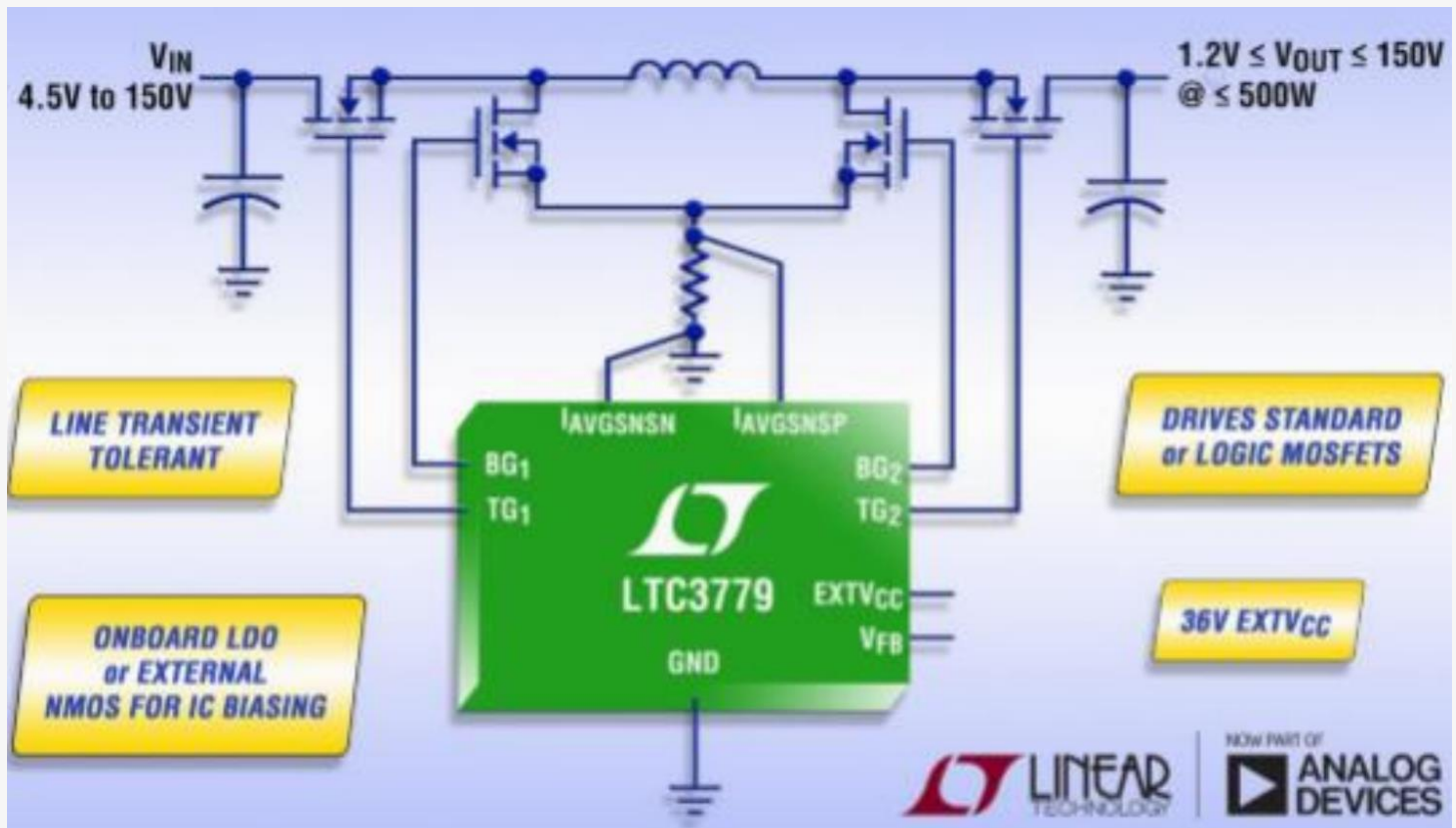
Pass-Through Transfer Characteristic
($V_{OUT(BOOST)} = 8V$, $V_{OUT(BUCK)} = 16V$)



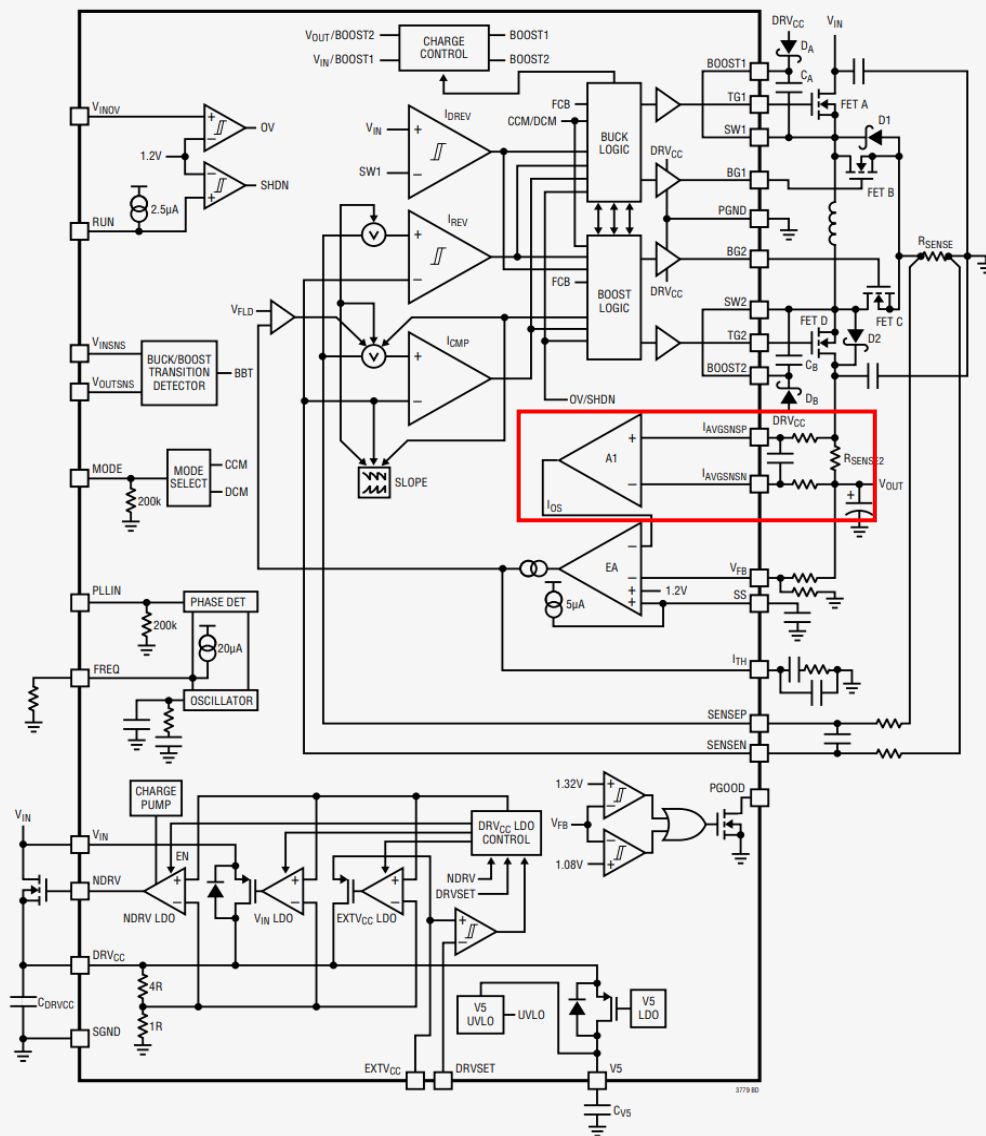
LT8210 100V buck-boost ---- Pass-Thru



LTC3779 150V buck-boost



LTC3779 150V buck-boost



输出恒流控制——（电池充电CC模式）

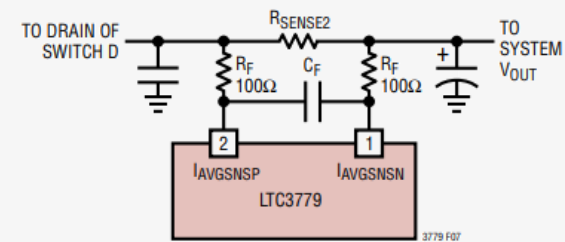


Figure 7. Programming Output Current Limit

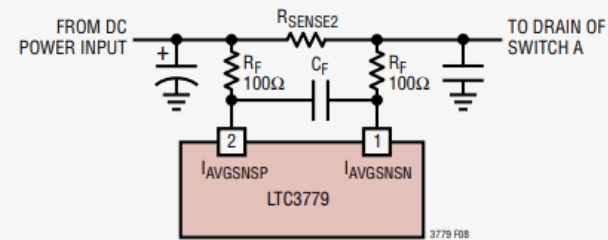
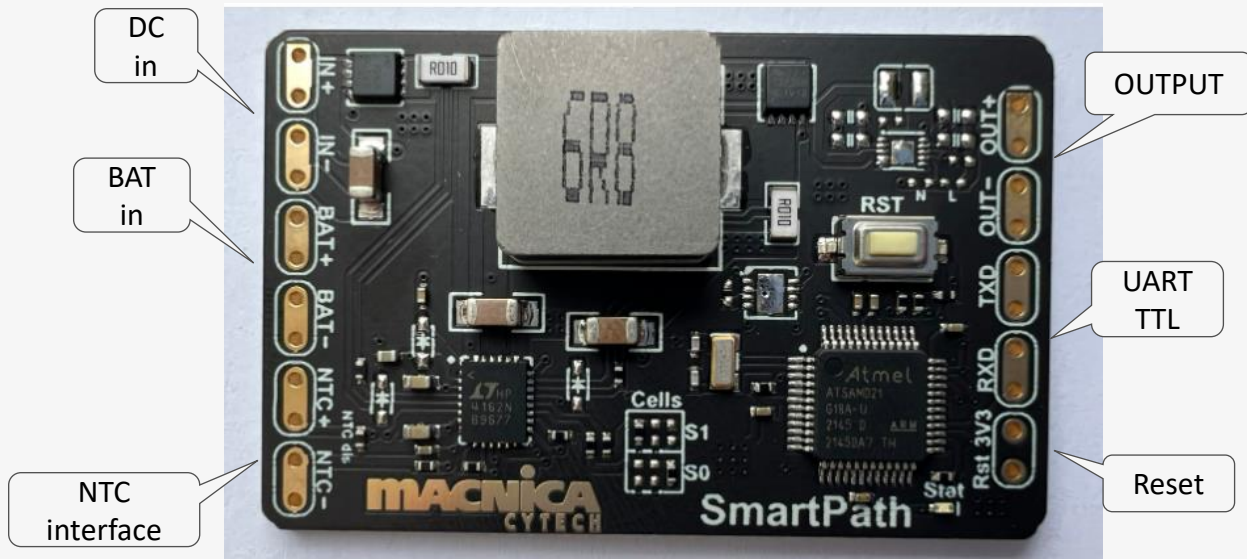


Figure 8. Programming Input Current Limit

输入恒流控制

DEMO (Module product) shows ---- LTC4162 / LTC4020



LTC4162



LTC4020

Thank You!



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